

## **OIL RESTRICTOR INSTALLATION**

Tap each lifter bore with 1/4 x 20 tap, deep enough to screw in Allen-type set screws. Do not tap all the way through the galley. Tap deep enough only to allow set-screw to be clear of lifter bore, 1/2" should be sufficient. A .040" hole is already drilled in these special set screws. You may open this .040" hole if you desire more oiling. NOTE: This kit is not for use with hydraulic lifters.